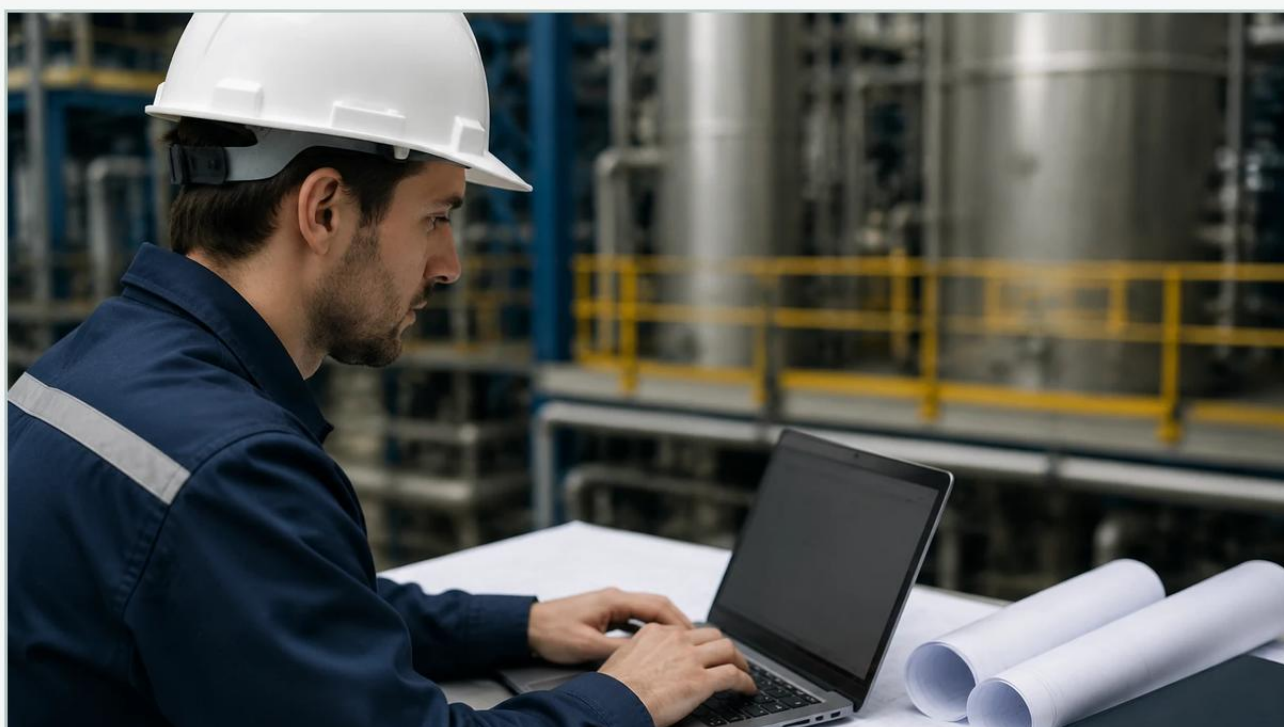


# Ishm 2026

A practical guide to ishm 2026, covering the reader intent, the relationship to ishm 2026, key evaluation criteria, common risks, and the information the intended project audience should confirm before taking the next step.



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The International School of Hydrocarbon Measurement (ISHM) remains one of the most significant technical programs for professionals involved in the measurement and control of liquid and gaseous hydrocarbons. As we look toward ishm 2026, the industry continues to grapple with the dual challenges of increasing precision requirements for custody transfer and the integration of digital-first technologies into legacy infrastructure. For engineers and facility managers, understanding the core principles of level and flow measurement is essential for navigating the technical sessions and vendor exhibitions that define this event.

In the context of industrial level measurement, the transition from mechanical systems to electronic sensing has accelerated. Whether managing large-scale tank farms or high-pressure process vessels, selecting the right instrumentation requires a deep understanding of physics, fluid dynamics, and environmental variables. This guide explores the foundational technologies and selection criteria relevant to the themes expected at ishm 2026.

## **| Principles of Industrial Level Measurement**

Before evaluating specific hardware for a project, it is necessary to understand the physics governing different measurement methodologies. In the hydrocarbon sector, these technologies are generally categorized into non-contact and contact methods.

## **| Radar Level Measurement (FMCW and Pulsed)**

Radar technology is the gold standard for high-accuracy hydrocarbon measurement. It operates on the Time-of-Flight (ToF) principle. A sensor emits electromagnetic pulses (or a continuous wave in FMCW systems) that travel at the speed of light. When these waves hit the surface of the product, they are reflected back to the sensor. The distance is calculated based on the time interval between emission and reception.

FMCW (Frequency Modulated Continuous Wave): These systems, often operating at 26 GHz or 80 GHz, transmit a signal with a constantly changing frequency. The difference in frequency between the transmitted and received signal is proportional to the distance. This method offers superior accuracy, often within  $\pm 1$  mm, making it ideal for custody transfer applications discussed at ishm 2026.

Pulsed Radar: These units send discrete microwave bursts. While slightly less precise than FMCW in certain conditions, they are highly energy-efficient and suitable for battery-powered or remote installations.

## | Guided Wave Radar (GWR)

GWR utilizes a physical probe (cable or rod) to guide the microwave signal to the liquid surface. This is particularly effective for fluids with low dielectric constants ( $\epsilon_r$ ), such as light oils and liquefied gases. Because the signal is concentrated along the probe, it is less affected by foam, turbulence, or internal tank obstructions like agitators.

## | Hydrostatic Level Measurement

Hydrostatic transmitters measure the pressure exerted by a liquid column. The principle follows the formula:  $P = \rho \cdot g \cdot h$ , where  $P$  is pressure,  $\rho$  is the density of the fluid,  $g$  is gravity, and  $h$  is the height of the liquid. In the oil and gas industry, hydrostatic sensors are valued for their reliability in vented or pressurized tanks, provided the fluid density remains relatively constant or is compensated for via a secondary pressure sensor at the top of the vessel.

## | Ultrasonic Level Sensing

Ultrasonic sensors use sound waves (typically 20 kHz to 200 kHz) rather than electromagnetic waves. Like radar, they use the ToF principle. However, because sound requires a medium to travel through, its speed is heavily influenced by air temperature and vapor composition. These are often used in water treatment or atmospheric hydrocarbon storage where high precision is not the primary driver.

## | Key Evaluation Criteria for Hydrocarbon Applications

When preparing for procurement or attending technical workshops at ish 2026, engineers must evaluate instrumentation against specific operational constraints. The following criteria are critical for ensuring long-term reliability.

## | Media Properties and Dielectric Constant

The dielectric constant of the liquid is the most critical factor for radar and GWR systems. Hydrocarbons typically have low dielectric constants (1.7 to 3.0). A lower dielectric constant results in a weaker reflected signal. In such cases, high-frequency radar (80 GHz) or GWR is preferred to ensure a sufficient signal-to-noise ratio.

## | Process Temperature and Pressure

High-pressure separators and steam-cracking units present extreme environments. Hydrostatic sensors must be rated for the maximum design pressure of the vessel, while radar antennas must use specialized seals (such as PTFE or ceramics) to prevent leakage and signal degradation at high temperatures.

## | Accuracy vs. Repeatability

For process control (e.g., preventing a tank overflow), repeatability is often more important than absolute accuracy. However, for custody transfer—where the product is being sold or moved between companies—accuracy is paramount. Instruments used for these purposes must meet stringent standards, such as those set by the American Petroleum Institute (API).

## | Practical Selection Table

The following table provides a comparison of common level measurement technologies used in the hydrocarbon industry to assist in initial project scoping.

| Technology        | Typical Accuracy | Max Range             | Suitability for Low Dielectric | Impact of Foam/Vapor     | Primary Application            |
|-------------------|------------------|-----------------------|--------------------------------|--------------------------|--------------------------------|
| 80 GHz Radar      | ±1 mm            | 30m - 120m            | High                           | Low                      | Custody Transfer, Large Tanks  |
| Guided Wave Radar | ±2 mm            | Up to 60m             | Excellent                      | Minimal                  | Small Vessels, Lower Fluids    |
| Hydrostatic       | ±0.1% FS         | Dependent on Pressure | N/A                            | High (Density Dependent) | Process Tanks, Sumps           |
| Ultrasonic        | ±0.25% FS        | Up to 15m             | N/A                            | High (Vapor Sensitive)   | Water Treatment, Open Channels |
| Magnetic Gauge    | ±5 mm            | Up to 6m              | Good                           | None                     | Visual Indication, High Temp   |

## | Installation Considerations and Best Practices

Even the most advanced instrument will fail if installed incorrectly. As highlighted in many Main Page technical resources, the following installation factors are vital:

- 1. Nozzle Geometry:** For non-contact radar, the nozzle height and diameter must be optimized to prevent internal reflections (ringing). The antenna should ideally extend slightly beyond the nozzle end to ensure a clear signal path.
- 2. Stilling Wells:** In tanks with heavy turbulence or internal structures (heating coils, ladders), installing the sensor inside a stilling well or bypass chamber can eliminate interference and provide a calm surface for measurement.
- 3. Dead Zones:** Every sensor has a "blocking distance" or dead zone near the sensor face where measurement is impossible. This must be accounted for when calculating the maximum fill level of the tank.

4. Orientation: Hydrostatic transmitters should be mounted away from fill lines to avoid the dynamic pressure effects of incoming fluid, which can cause false high-level readings.

## | Common Risks and Limitations

While modern instrumentation is robust, certain conditions pose risks to measurement integrity that will likely be discussed during ishm 2026 sessions.

**Build-up and Coating:** In heavy crude oil applications, paraffin or bitumen can build up on GWR probes or radar lenses. While some sensors feature "tank spectrum mapping" to ignore static reflections from build-up, physical cleaning may still be required for extreme cases.

**Vapor Space Composition:** Changes in the gas blanket (e.g., nitrogen padding vs. hydrocarbon vapors) can change the speed of sound, affecting ultrasonic sensors. Radar is generally immune to these changes, making it the preferred choice for volatile organic compounds (VOCs).

**Ambient Temperature Swings:** Extreme cold can cause electronics to fail or lead to condensation on sensor faces. Using sunshades or integrated heaters for the electronics housing is a common mitigation strategy in northern climates.

## | ISHM 2026: Preparing for Technical Shifts

As the industry moves toward ishm 2026, several trends are emerging that will redefine how level measurement is integrated into broader SCADA and ERP systems. The move toward "Smart Instruments" means that sensors are no longer just providing a 4-20mA signal; they are providing diagnostic data regarding the health of the sensor and the stability of the process.

Digital protocols such as HART, Foundation Fieldbus, and increasingly, Industrial Ethernet and IIoT (Industrial Internet of Things) protocols, allow for remote configuration and predictive maintenance. This reduces the need for technicians to climb tanks, significantly improving safety—a core pillar of the ISHM mission.

## **| Frequently Asked Questions (FAQs)**

Q: Why is 80 GHz radar becoming the industry standard over 26 GHz?

A: The higher frequency results in a narrower beam angle. This allows the signal to avoid internal tank obstructions more easily and provides a stronger reflection from the liquid surface, which is particularly useful for low-dielectric hydrocarbons.

Q: Can hydrostatic sensors be used for liquefied natural gas (LNG)?

A: While theoretically possible, the extreme cryogenic temperatures and the need for precise density compensation usually make GWR or specialized radar systems a more practical choice for LNG applications.

Q: How does ISHM 2026 help with regulatory compliance?

A: The school provides a forum to learn about the latest API and AGA standards. Attending these sessions ensures that your measurement practices meet the legal requirements for environmental reporting and financial auditing.

Q: What is the benefit of a bypass chamber for level measurement?

A: A bypass chamber (or side-mounted cage) allows the instrument to be serviced or calibrated without taking the main process vessel out of service. It also acts as a natural stilling well, protecting the sensor from turbulence.

## **| Conclusion**

Successful level measurement in the hydrocarbon industry requires a balance of theoretical knowledge and practical engineering. As we approach ishm 2026, the focus remains on selecting technologies that not only provide the required accuracy but also offer the reliability needed for harsh industrial environments. By understanding the principles of radar, hydrostatic, and ultrasonic measurement, and by adhering to strict installation best practices, organizations can ensure their operations remain efficient, safe, and compliant with global standards. For those seeking to upgrade their current systems or specify new projects, reviewing the latest equipment and application support on the Main Page is a recommended next step in the engineering process.